



STEEL MILL TO SUPPLY:

- 1) 2 CRANES WITH OPERATORS.
- 2) SPREADER BEAM OR 1 ADDITIONAL CRANE WITH OPERATOR.
- 3) MILL SUPPLIES 8 MEN (M).
- 4) WALKIE TALKIES AT POINTS (A), (B), (C).

NOTE:

REFER TO PRINT SB-28514 FOR ROLLER SET-UP FOR DIFFERENT RAIL LENGTHS.

STACKED RAIL TO BE:
 1) SHORTEST RAILS ON TOP
 2) LONGEST RAILS ON BOTTOM
 3) ALL RAIL MFR'S STAMP VISIBLE FROM ONE SIDE.

THIS DRAWING IS PROPERTY OF HOLLAND COMPANY WHO CARRIES PROPRIETARY RIGHTS IN THE MATERIAL DISCLOSED. IT IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE COPIED OR USED FOR MANUFACTURE OF ANYTHING SHOWING WITHOUT SPECIFIC WRITTEN PERMISSION FROM HOLLAND COMPANY. HOLLAND COMPANY RESERVES THE RIGHT TO MODIFY DETAILS NOT AFFECTING STRENGTH OR APPLICATION AS MAY BE NECESSARY TO FACILITATE MANUFACTURE OR IMPROVE DESIGN.

TOLERANCES UNLESS NOTED FRACTIONS = 1/16 TWO PLACES DEC. = .01 THREE PLACES DEC. = .001 ANGLES = 1°



DC	CRANE WELDING AT
APP	CRANE RUNWAY HEIGHT
DR	
DATE	2-17-00
SCALE	PAGE SB-23973